

FLATNESS SPECIFICATION : DIN 15185

Table 1. Difference in height across the driving track

	allowed difference in height h as limit value between the outerdriving tracks Sp with track width S in m			
	$Sp \leq 1,0$ m	$1,0 \text{ m} < Sp \leq 1,5$ m	$1,5 \text{ m} < Sp \leq 2,0$ m	$2,0 \text{ m} < Sp \leq 2,5$ m
Truck lift height $\leq 6,00$ m	2,0 mm	2,5 mm	3,0 mm	3,5 mm
Truck lift height $> 6,00$ m and mechanized operation	1,5 mm	2,0 mm	2,5 mm	3,0 mm

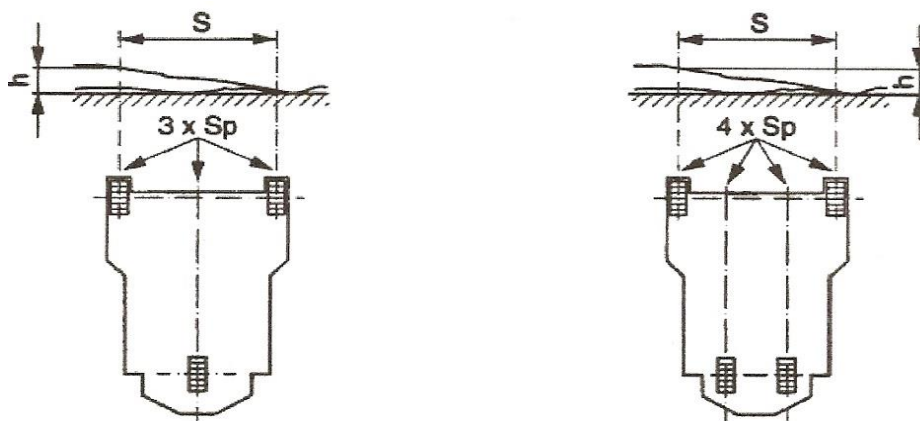


Table 2. Flatness tolerance lengthwise of the drive tracks

Fixed measure for limit values in the drive tracks Sp distances of measure points in m	1,0 m	2,0 m	3,0 m	4,0 m
	for all type of application	2,0 mm	3,0 mm	4,0 mm

The control of the flatness is done according to DIN 18 202 , table 3 line 3